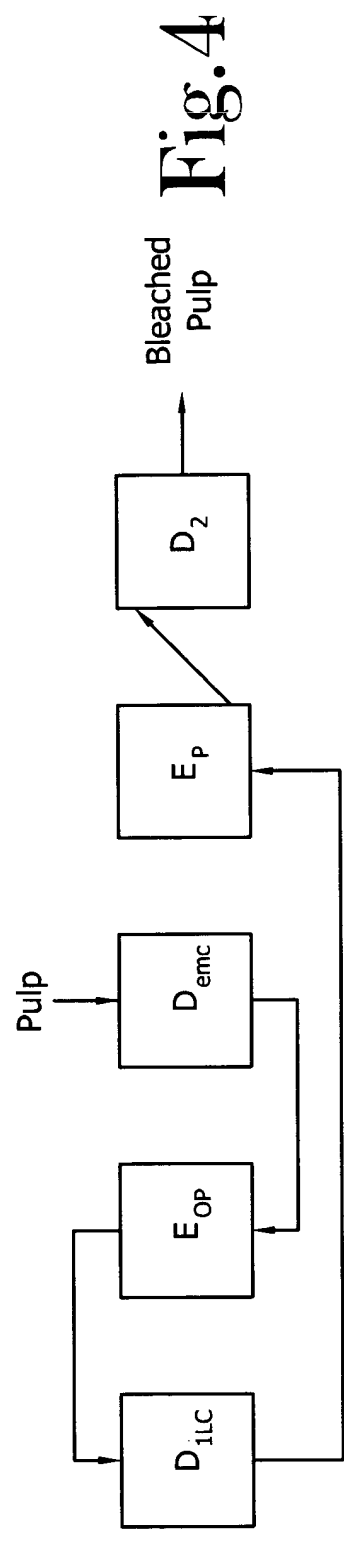
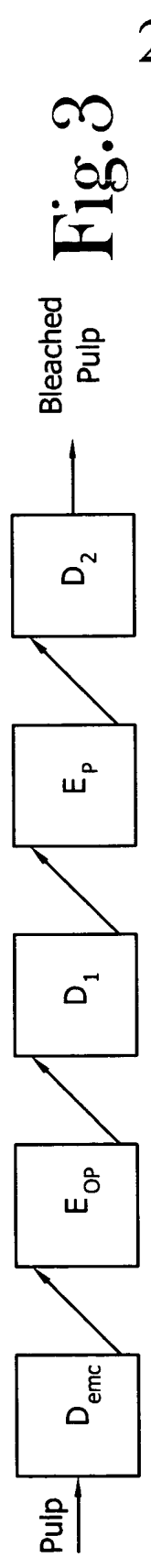
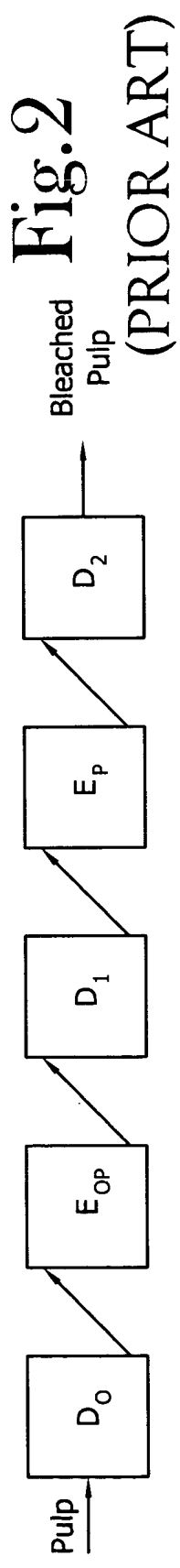


Fig.1  
(PRIOR ART)



Five-Stage Bleach Plant





# Five-Stage Bleach Plant

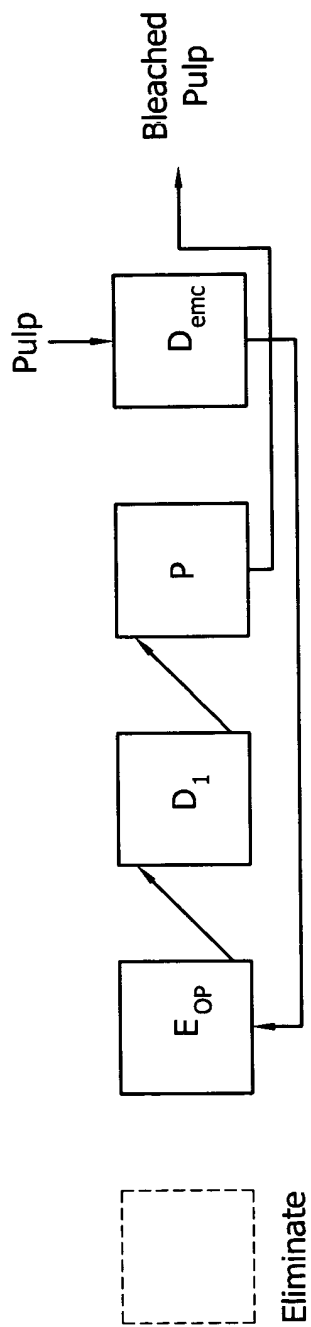


Fig. 5

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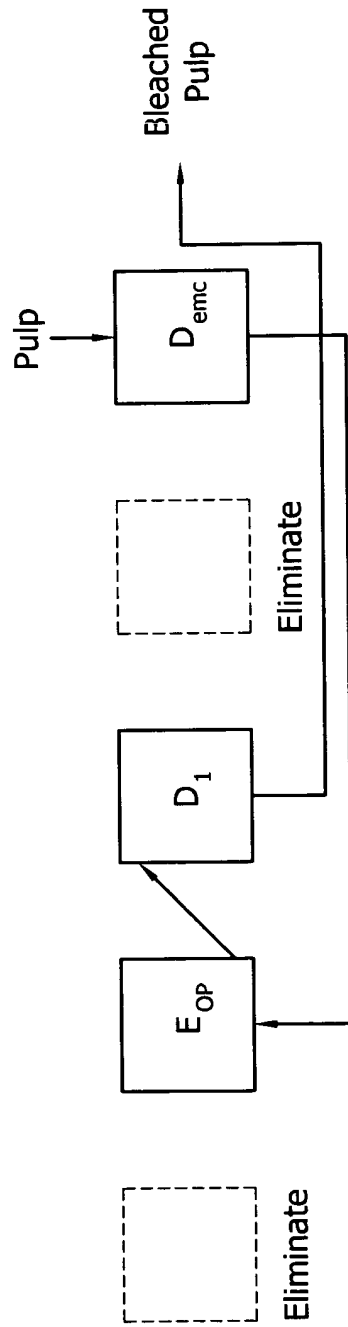
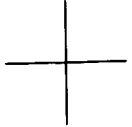
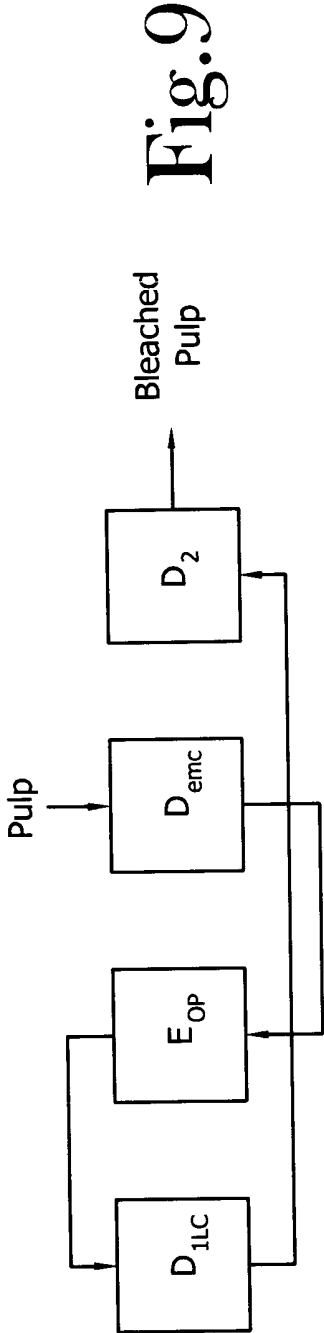
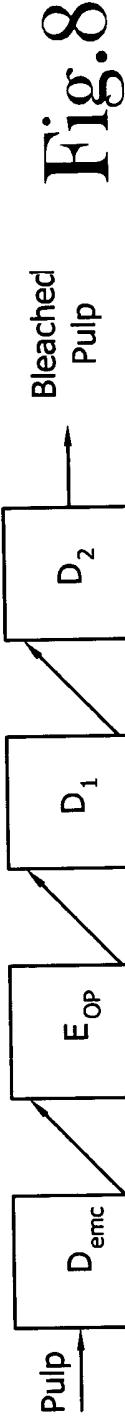
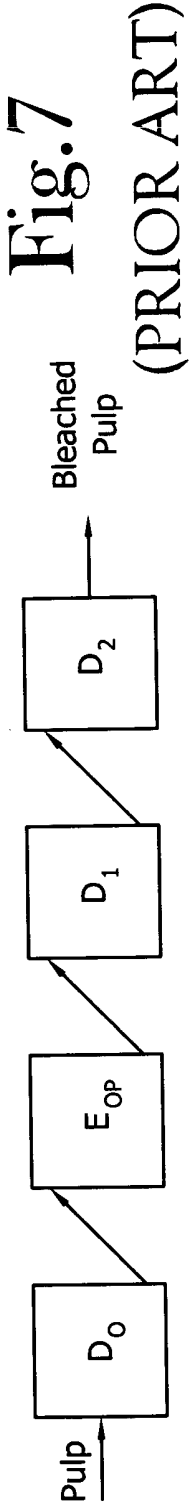


Fig. 6





Four-Stage Bleach Plant





# Four-Stage Bleach Plant

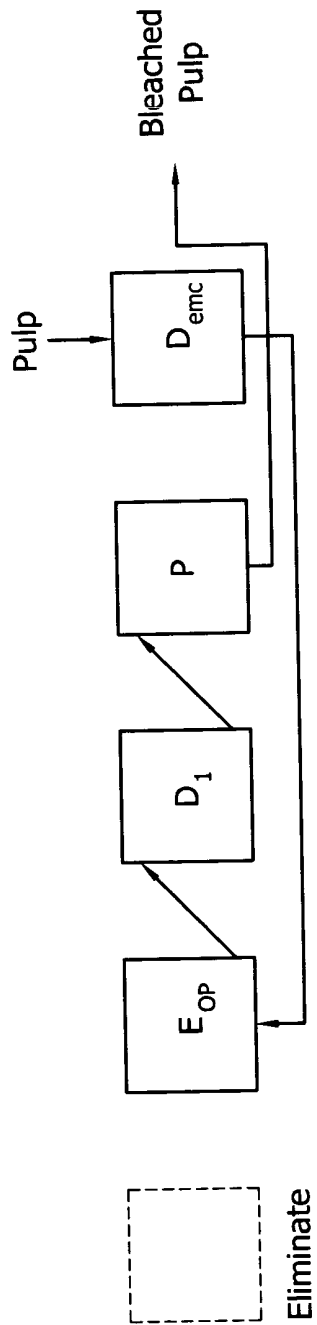
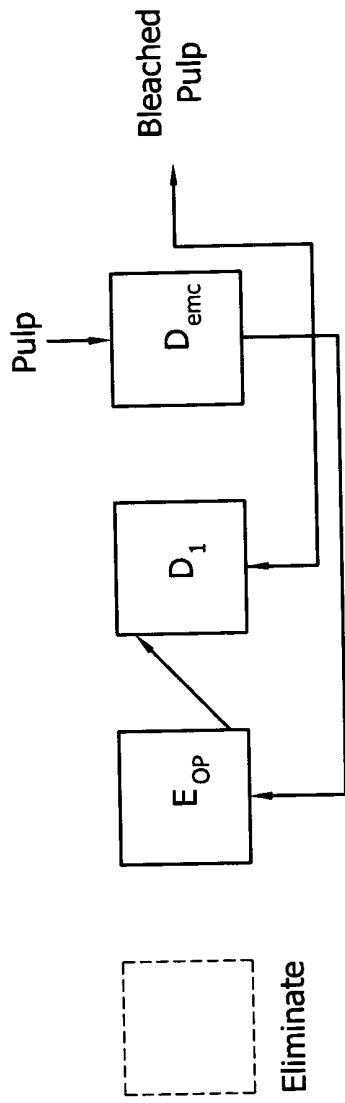


Fig. 10

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Fig. 11





Three-Stage Bleach Plant

Fig.12  
(PRIOR ART)

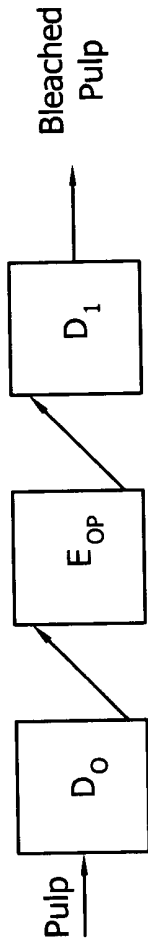


Fig.13

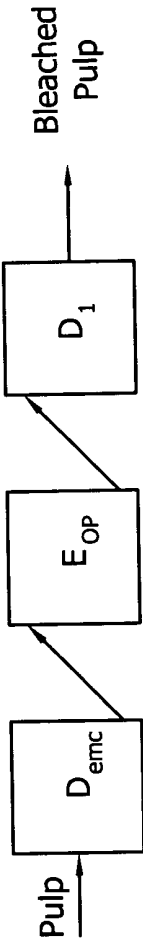


Fig.14

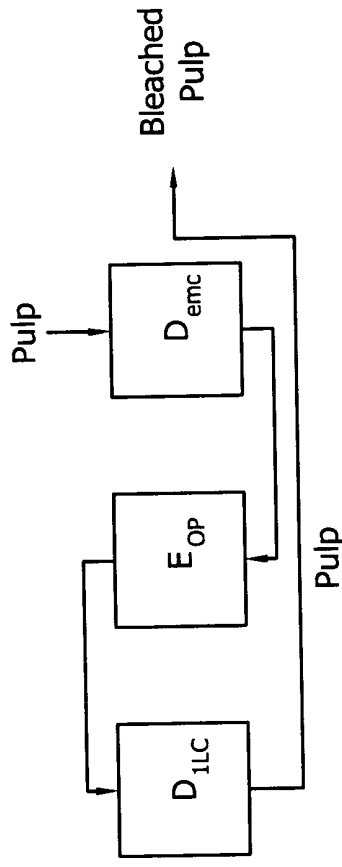


Fig.15

